
I004.2 Rev. A: *SAMPLING [ANSI/ASQ Z1.4]*

Deliverables Required: Report(s) As Applicable

Frequency: Each Lot

Location: Inspection / Test Report

The Supplier Is Required to Perform Inspection / Testing In Accordance With the Sampling Requirements From ANSI/ASQ Z1.4 (Tables 1 – 2A). The Applicable Inspection Level (IL) Shall Be Defined on the Purchase Order, Drawing, or Procurement Documentation.

Note: Reference ANSI/ASQ Z1.4

- Table 1. Sample Size Code Letters
- Table 2A. Single-Sampling Plans for Normal Inspection

Unless Otherwise Specified, Characteristics Defined as ‘Critical’ Shall be Inspected / Tested Using the Sampling Requirements at an Inspection Level of: III

Critical Characteristics Shall be Defined on the Purchase Order, Drawing, or Procurement Documentation.