





# LET US HELP YOU FLEX-IZE YOUR DESIGN

### **Flex Circuit Solutions**

### **Products**

- Polyimide Flexible Circuits
- Single Sided, Double Sided, Multilayer Flex
- Sculptured Flex
- Maxi Flex® 40 feet +
- HighTemp Flex™
- Copper / Silver Shielding

### **Features**

- Tremendous flexibility in design choices
- Creates smaller, lighter, and more functional electronic packages
- Metal layer can be very thin (<.0001") to very thick (> .010")
- Dielectric thickness can vary from .0005" to .010"

### **Prototype/Quick Turn**

• First article Design Concepts

### **Production**

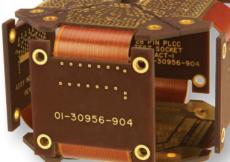
• Low to high volume production

### **Surface Finishes**

- EPIG. ENEPIG. ENIG
- Electrolytic nickel with hard and soft gold
- Hot, air-leveled solder
- OSP
- Immersion silver

• Immersion tin

11 Layer Rigid Flex Board



## **Rigid Flex Solutions**

Providing the ultimate combination of circuit density with electronic packaging flexibility.

### **Features**

- 20 layers or more
- Dynamic and flex to install applications
- Rigid flex constructions from .012" to .145" overall thickness
- Over 85% manufactured to IPC 6013 Class III
- Adhesiveless flexible laminates from .001" to .019"
- Copper foils from 12µ to 2 ounce
- Impedance modeling, testing and reporting
- Filled conductive and non-conductive vias
- Standard UL recognized rigid flex constructions
- Unmatched survival in high shock and vibration applications
- Capable of ultra-thin, ultra-light weight packaging

# **CatheterFlex**<sup>™</sup> **Solutions**

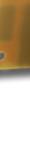
High Density Interconnect (HDI) technology with extended length application.

### **Applications**

- Ablation Catheters
- Mapping / Diagnostic Catheters
- Endoscopes

#### **Features**

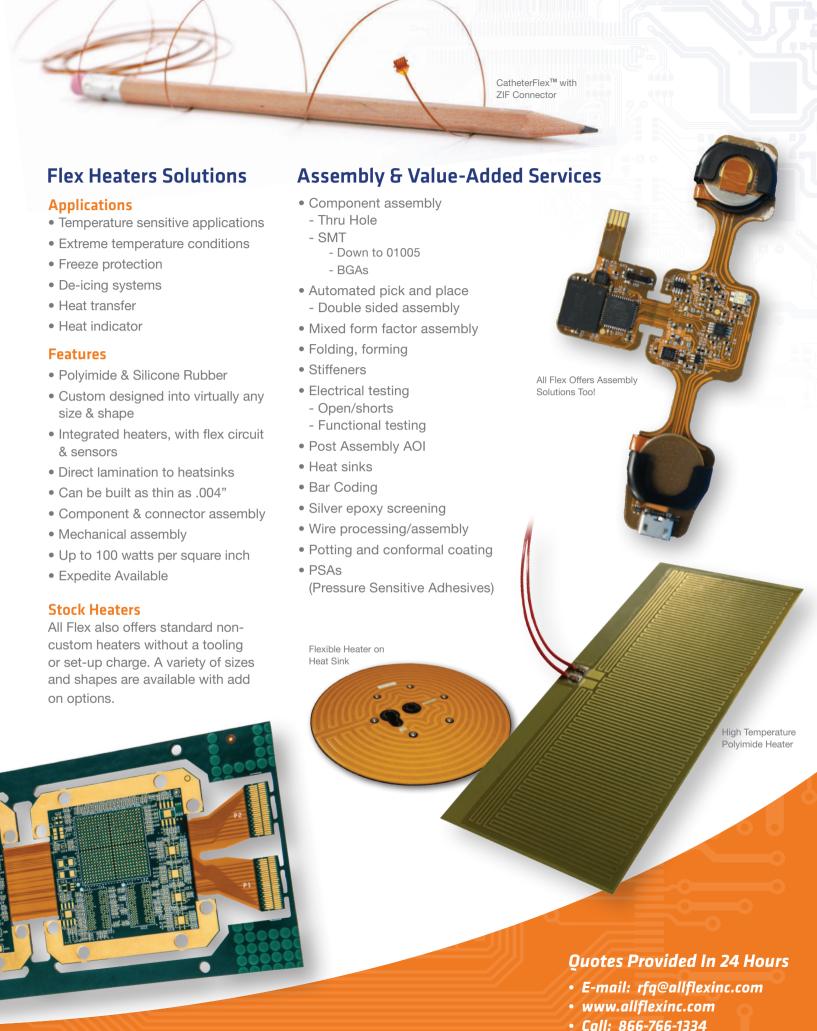
- Lengths from 24" to 40 feet or more (depending on density)
- Copper trace and space down to 2-3mils (0.05-0.08mm)
- Part widths down to 10mils (0.254mm)
- Single-sided, Double-sided and even Multi-layer
- Shielding for EMI/RFI protection .019"
- Control Impedance designs



20 Layer Rigid Flex Board

Flexible Circuit

with Stiffeners in Component Areas



### All About All Flex Solutions

All Flex is a high quality, high reliability, customer-driven manufacturing company providing quick-turn prototype, short run, and production manufacturing of flexible circuitry, rigid flex, flexible heaters, and assembly solutions too. We offer a wide variety of materials and services to meet the requirements of the unique design and application.

### **FAST FACTS**

- Three Minnesota based locations
- Significant capital investment in fabrication facilities
- Continuous capital equipment investment for production expansion and quality improvement, and improved capabilities
- Average 100 new customers annually
- Support approximately 400 customers / year
- Engineering start-ups average
   >40 new part numbers per month
- Technical support staff includes individuals with 20+ years in the circuit board industry
- 160,000+ sq ft of manufacturing floor space
- Capable of supporting serial production volumes in addition to quick turn prototype quantities
- Military & Medical markets represent >75% of revenue for high reliability "never fail" applications (move over)
- Three SMT assembly lines

### **PRODUCT OFFERING**

- Unsupported copper tabs
- Thick copper/power distribution circuits up to 20 mils
- · Alternative metal alloys
- · Polyimide dielectric films
- Adhesive and adhesiveless materials
- Full offering of RoHS surface coatings
- High speed, fine pitch throughhole and SMT component assembly down to 0105
- Microscope soldering/assembly
- Digitally controlled nomenclature printing and product serialization

### **SERVICE OFFERING**

- Fast quoting in 24 hours
- Full circuit design from schematic
- Reverse engineering of existing products into flexible circuitry designs
- Improved design refinement ('flexizing') to optimize features for flexible circuit performance and reliability
- Heater design to defined thermal output
- AOI (automated optical inspection)
- Flying probe, bed of nails and piece part electrical testing
- Consultation/design assistance

# MARKETS SERVED

### Medical

- Hearing aids
- Blood analyzers
- Ultrasound equipment
- Dental instruments
- Monitors
- EP Catheters

### Industrial

- Sensors
- Measurement devices
- Heater controls
- Robotics
- Power supplies

### Instrumentation

- Data recorders
- · Light and wave length analyzers
- Electronic testers
- Portable analyzers

### Military/Aerospace

- Secure radios
- Night vision
- Instrumentation
- Armament
- Unmanned systems
- Flight control hardware
- Satellite systems

### **Telecommunications**

- Hand-Held GPS receivers
- Modems
- Coaxial replacement
- Battery chargers
- Antennas
- Law enforcement radios

all flex solutions

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MIL-PRF-31032/3 Qualified

MIL-PRF-31032/4 Qualified

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JCP Certified